

			ASIL
 Application No.		Applicant(s)	
09/774,450		RUTH ET AL.	
Examiner	· · · · · · · · · · · · · · · · · · ·	Art Unit	

Notice of Allowahility	09/774,450	RUTH ET AL.	
Notice of Allowability	Examiner	Art Unit	
	Vivek D Koppikar	1775	
The MAILING DATE of this communication apperall claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	ears on the cover sheet with the co (OR REMAINS) CLOSED in this app or other appropriate communication GHTS. This application is subject to	olication. If not include will be mailed in due	ed course. THIS
 This communication is responsive to 11/27/02. The allowed claim(s) is/are 16,18,19,44 and 46. The drawings filed on 10/24/0 are accepted by the Examine Acknowledgment is made of a claim for foreign priority und a) All b) Some* c) None of the: Certified copies of the priority documents have Copies of the certified copies of the priority documents have International Bureau (PCT Rule 17.2(a)). 	ler 35 U.S.C. § 119(a)-(d) or (f). been received. been received in Application No		tion from the
* Certified copies not received: 5. ☐ Acknowledgment is made of a claim for domestic priority ur (a) ☐ The translation of the foreign language provisional a 6. ☐ Acknowledgment is made of a claim for domestic priority ur	pplication has been received.	onal application).	
Applicant has THREE MONTHS FROM THE "MAILING DATE" of below. Failure to timely comply will result in ABANDONMENT of the complyment of the complex comp	this communication to file a reply co	mplying with the requ	irements noted EXTENDABLE.
7. A SUBSTITUTE OATH OR DECLARATION must be subminFORMAL PATENT APPLICATION (PTO-152) which gives reas			OTICE OF
 8. CORRECTED DRAWINGS must be submitted. (a) including changes required by the Notice of Draftspers 1) hereto or 2) to Paper No. (b) including changes required by the proposed drawing of including changes required by the attached Examiner 	correction filed, which has be	een approved by the E	
Identifying indicia such as the application number (see 37 CFR 1. of each sheet. The drawings should be filed as a separate paper			
9. DEPOSIT OF and/or INFORMATION about the deposit attached Examiner's comment regarding REQUIREMENT FOR T			lote the
Attachment(s)			
1⊠ Notice of References Cited (PTO-892) 3☑ Notice of Draftperson's Patent Drawing Review (PTO-948) 5☑ Information Disclosure Statements (PTO-1449), Paper No. 4-	2∐ Notice of Informa 4⊠ Interview Summa <u>5</u> . 6⊠ Examiner's Amer	ary (PTO-413), Paper	•

SUPERVISORY PATENT EXAMINER

8⊠ Examiner's Statement of Reasons for Allowance

of Biological Material

7☐ Examiner's Comment Regarding Requirement for Deposit

9 Other



Art Unit: 1775

EXAMINER'S AMENDMENT

Page 2 10/0/3

1. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

2. Authorization for this examiner's amendment was given in a telephone interview with Elizabeth Bush on February 6, 2003.

3. The application has been amended as follows:

In the Claims:

Cancel Claims 20-43

Amend Claim 16 to read as follows:

6. A brazed ceramic ring comprising:

a first ring comprising ceramic material selected from the group consisting of aluminum oxide, zirconium oxide, and zirconium oxide with 3% yttrium;

a second ring comprising titanium attached to said first ring with a gold alloy braze; and a third ring comprising titanium attached to said first ring with said gold alloy braze; wherein said gold alloy braze has a gold content of more than 50% wt.

Cancel Claim 17.



Art Unit: 1775

Amend Claim 44 to read as follows:

A brazed ceramic ring sandwich for a lithium ion battery comprising a first ring of ceramic material selected from the group consisting of aluminum oxide, zirconium oxide and zirconium oxide with 3% yttrium; a second ring of titanium; a third ring of titanium alloy of aluminum and vanadium, Ti-6Al-4V; a gold alloy braze with a gold content by weight of more than 50%; wherein said gold alloy braze attached said second ring of titanium to said first ceramic ring; wherein said gold alloy attached said third ring of titanium alloy to the other edge of the ceramic ring.

Cancel Claim 45.

Reasons for Allowance

- 4. Claims 16 and 18-19; and Claims 44 and 46 are allowable over the prior art of record.
- 5. The following is an examiner's statement of reasons for allowance:

The prior art of record does not teach a ceramic ring sandwich structure with the structure and the limitation as the applicants have claimed.

JP 59-012557 (JP'557) teaches a battery package which prevents leakage from the battery. The battery package consists of a ceramic ring (12) on which a metallic ring (13) is welded to its upper surface by brazing. A metallic plate (11) is also brazed to the ceramic ring on its lower surface (Translated Abstract and Figure 2).

JP'557 does not teach that another metallic ring is attached to the ceramic ring (12) on the opposite side that the metallic ring (13) is attached.







Art Unit: 1775

JP 05-60241 (JP "241) teaches making a metallic ring out of the alloy Ti-6Al-4V because of the abrasion and scuffing resistance of the alloy (Translated Abstract).

Reissue Patent Number 34,819 teaches a gold-nickel titanium brazing alloy of a similar composition as claimed by the applicants. This alloys displays a high ductility (Col. 1, Ln. 56-62 and Claim 2).

JP 10-0122270 (JP'270) teaches an alumina ceramic ring placed around a battery to increase the insulation properties of the battery (Translated Abstract).

The prior art of record does not teach a ceramic ring structure in which the ceramic ring comprises a material selected from the group consisting of aluminum oxide, zirconium oxide and zirconium oxide with 3% yttrium. Therefore, Claims 16 and 44 are allowable over the prior art.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."



Art Unit: 1775

Conclusion

6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to **Vivek Koppikar** whose telephone number is **(703) 305-6618**. The examiner can normally be reached on Monday-Friday from 8 AM to 5 PM, Eastern Time.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Deborah Jones, can be reached at (703) 308-3822. The fax phone numbers for the organization where this application or proceeding are assigned are (703) 305-7718 for regular communications and (703) 305-3599 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0661.

Vine Roppibur Vivek Koppikar

2/10/03

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